

Whatsapp/Telegram: 86 13203837398

# **Transformer Aluminum Strip**

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Transformer aluminum strips are mainly used in high and low voltage windings of dry-type transformers as conductive materials. Transformer aluminum foil strip generally uses 1050-O/HO aluminum strip foil, 1060-O/HO aluminum strip foil, 1070-O/HO aluminum strip foil, 1350-O/HO aluminum strip foil, thickness 0.20-3.00mm. Transformer aluminum foil strip has high plasticity, corrosion resistance, electrical conductivity, thermal conductivity, and is easy to withstand various pressure processing, extension and bending, which can significantly improve the heat dissipation performance of transformers.





Flait Aluminum is a professional manufacturer of aluminum strips for transformers. We have multiple aluminum strip slitting production lines, and can customize the width and length of aluminum strips according to customer requirements. Our transformer aluminum strip foil has a smooth surface without scratches, and the edge chamfer can reach 100% without burrs, resistivity and conductivity are better than the national and industry standards for transformers.





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## **Product Specification**

Alloy	1050,1060,1070,1350						
Temper	O/HO						
Thickness (mm)	0.08-3.00						
Width (mm)	10-1500						
Conductivity (% IACS)	1050-O ≥ 60% IACS; 1060-O ≥ 61.5% IACS; 1070-O ≥ 62.7% IACS; 1350-O ≥ 62% IACS						
Elongation (%)	≥20 (Thickness: 0.08-0.20); ≥25 (Thickness: 0.20-3.00)						
U. T. S	60-95N/mm2						
Density in 20°C	2.703kg/m3						
Max. resistance in 20 $^\circ\!\!\!\mathrm{C}$ ( $\Omega\!\cdot\!mm^2$ /m)	≤0.02825						
Burr's height	0.010.03mm vary with thickness of the strip						
Collapsed side's height	0.05-0.1mm						
ID	Ø 150mm,Ø300mm, Ø400mm, Ø500mm						





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Surface	Smooth, free from scratches and impurities						
Application	Transformer winding						
Packing	Eye to wall and eye to sky, wooden pallet and wooden case						
Sample	Available						
Remark	Transformer aluminum strip can be customized						

	Chemical Composition								
Alloy	AI (%)	Si (%)	Fe (%)	Cu (%)	Mn (%)	Zn (%)	Mg (%)	Ti (%)	v
1050	99.50	0.0431	0.203	0.0022	0.0104	0.0093	0.0013	0.02	0.0039
1060	99.60	0.0431	0.203	0.0022	0.0104	0.0093	0.0013	0.02	0.0039
1070	99.70	0.0431	0.203	0.0022	0.0104	0.0093	0.0013	0.02	0.0039
1350	99.50	0.0431	0.203	0.0022	0.0104	0.0093	0.0013	0.02	0.0039





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Edge Deburring Range						
Thickness (mm)	≤0.20	>0.20				
Burr	≤0.03	≤0.05				
Camber	≤0.5	≤2				
Layering	≤4	≤5				

Tolerance Range									
Alloys	1050-O/1060-O/1070-O/1350-O								
Thickness (mm)	0.08-0.20	0.20-0.40	0.40-0.80	0.80-1.10	1.10-1.40	1.40-2.00	2.00-2.50	2.50-3.00	
Thickness	±8% of	±0.02	±0.03	±0.04	±0.05	±0.06	±0.07	±0.08	
Width (mm)	<100		100-300	300-600	600-1250	1250-1500			
Width Tolerance	±0.10		±0.20	±0.30	±1.00	±2.00			





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#### Advantages

- The edge is smooth, no burrs☆
  - Round edge☆
  - High conductivity☆
    - High purity 🕸
  - Totally annealed☆



- ☆Surface clean
- ☆Stable
- ☆Low resistivity
- ☆Free sample, prompt delivery
- ☆ High quality, competitive price, good reputation

## Manufacturing process

- 1. The aluminum raw material is heated in the furnace to remove impurities;
- 2. The ingot is cut into thick plates;
- 3. Put the thick plate into the cold rolling mill for rough rolling;
- 4. Put into hot rolling mill for finishing;
- 5. Annealing by heating and keeping at a certain temperature;
- 6. External cutting by slitter;
- 7. Packaging and Shipping.





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### Application

1050 1060 1070 1350 Aluminum foil strip for transformer is used for variable transformer like low or high voltage transformer winding, high frequency transformer, step up or down voltage transformer, etc.









The above mentioned aluminum product is produced according to national standard specifications. Please contact us for a free quote! --------THIS IS THE END-------

